

Datasheet: EN CuSn12-C / CC483K Classic Bronze Bars & Rods for general purposes Alumeco ApS 02-04-2025					Internal alloy name: CC483K Metal: Bronze Chemical Symbol: CuSn12-C EN: EN CuSn12-C-GC UNS: C90800 SIS: SS 5465 GB: - JIS: PBC2C Also known as: Tin-bronze Alloy type: Classic bronze						
Main usage: Bearing and sliding elements Components for hydraulics, textile, printing and general mechanical purposes					Important norms and literature: General Standards EN 1982:2024: Copper and copper alloys – Ingots and castings Geometric Tolerance EN 12163:2024: Copper and copper alloys – Rod for general purposes EN 12167:2016: Copper and copper alloys – Profiles and bars for general purposes						
Main properties: Good wear resistance Great resistance to corrosion against air, water/seawater and some weak acids											
Chemical composition in %: EN 1982:2024											
Cu	Ni	P	Pb	Sn	Al	Fe	Mn	S	Sb	Si	Zn
85,5 – 88,5	Max. 2,0	Max. 0,6	Max. 0,7	11,0 – 13,0	Max. 0,01	Max. 0,2	Max. 0,2	Max. 0,05	Max. 0,15	Max. 0,01	Max. 0,5
Mechanical properties: EN 1982:2024											
Casting process and designation		Tensile Strength R _m		0,2% proof strength Rp _{0,2}		Elongation A		Hardness HBW			
		MPa Min.		MPa Min.		% Min.		Min.			
Continuous GC		300		150		6		90			
Centrifugal GZ		280		150		5		90			
* Information values only;											
Physical properties:											
Density (20 °C)	Solidification range	Electrical conductivity	Thermal conductivity (20 °C)	Thermal expansion (20 - 300 °C)	Annealing temperature	E – modulus (20 °C)					
g/cm ³	°C	%IACS	W/m K	µm m ⁻¹ K ⁻¹	°C	N / mm ²					
8,72	830	10	55	19	450 – 600	97000					
Properties and information's (3 Excellent; 2 Good; 1 Poor/not recommendable)											
Machinability (Zerspanbarkeitsindex): 30-50* *(CuZn39Pb3 = 100) Forming Methods: Hot Formability: 1 Cold Formability: 1 Corrosion resistance: Atmosphere: 2-3 Waters and alkaline: 2 Acids, Ammonia, etc.: 1				Joining Methods: Soldering: 2-3 Brazing: 2 Oxy-acetylene welding: 1-2 Gas-shielded arc welding: 1-2 TIG welding: 2 MIG welding: 2 Gluing/adhesion: 2				Surface Treatment: Polishing: Mechanical: 2 Electrolytic/chemical: 2-3 Galvanizing: 2 Hot Dipping: 2			

Tolerances for Bars of CC483K (Rods below)

Dimensions: EN 12167:2016*							
Tolerances on width and thickness of bar							
Nominal thickness t (mm)	Tolerance on width	Tolerance on thickness for range of thickness (mm)					
		3 < t ≤ 6	6 < t ≤ 10	10 < t ≤ 18	18 < t ≤ 30	30 < t ≤ 50	50 < t ≤ 60
Class A tolerance							
3 ≤ t ≤ 18	± 0,27	± 0,18	± 0,22	± 0,27	-	-	-
18 < t ≤ 30	± 0,33	± 0,18	± 0,22	± 0,27	± 0,33	-	-
30 < t ≤ 50	± 0,62	± 0,22	± 0,27	± 0,33	± 0,45	± 0,62	-
50 < t ≤ 80	± 1,20	± 0,27	± 0,33	± 0,45	± 0,52	± 0,74	± 1,00
80 < t ≤ 120	± 2,20	± 0,33	± 0,45	± 0,52	± 0,74	± 1,00	± 1,20
Class B tolerance							
3 ≤ t ≤ 18	± 0,15	± 0,10	± 0,12	± 0,15	-	-	-
18 < t ≤ 30	± 0,22	± 0,10	± 0,12	± 0,15	± 0,22	-	-
30 < t ≤ 50	± 0,30	± 0,13	± 0,15	± 0,18	± 0,22	± 0,30	-
50 < t ≤ 80	± 0,37	± 0,16	± 0,18	± 0,22	± 0,30	± 0,37	-
80 < t ≤ 120	± 0,45	± 0,18	± 0,22	± 0,27	± 0,35	± 0,45	-

* Values are referred from Table 17 of EN 12167:2016

Dimensions: EN 12167:2016*		
Tolerances on length of bar		
Nominal width w (mm)	Preferred (available) lengths (mm)	Tolerance on length (mm)
$3 \leq w \leq 18$	3000, 4000	± 50
$18 < w \leq 30$	3000, 4000	± 100
$30 < w \leq 50$	2000, 3000, 4000	± 150
$50 < w \leq 80$	2000, 3000	± 200
$80 < w \leq 120$	1000, 2000	± 200

* Values are referred from Table 18 of EN 12167:2016

Dimensions: EN 12167:2016*		
Tolerances on straightness of bar, for widths 10 mm and over		
Tolerance class	Maximum deviation from straightness (mm)	
	Localized over any 400 mm length	Over whole length L of bar in metres ($L \geq 1m$)
A	2,4	$6,0 * L$
B	1,6	$4,0 * L$
C	0,8	$2,0 * L$

* Values are referred from Table 19 of EN 12167:2016

Dimensions: EN 12167:2016*			
Maximum twist of bar			
Nominal width w (mm)	Maximum permitted twist V in any 1000 mm length of bar (See Figure 2 in EN 12167:2016)		
	Class A	Class B	Class C
$3 \leq w \leq 18$	2,0	1,5	1,0
$18 < w \leq 30$	3,0	2,3	1,5
$30 < w \leq 50$	4,0	3,0	2,0
$50 < w \leq 80$	6,0	4,5	3,0
$80 < w \leq 120$	9,0	9,0	4,5

For bar of total length greater than 2000 mm, the permitted twist over the total length shall be twice the appropriate maximum given in the table for "in any 1000 mm".

* Values are referred from Table 20 of EN 12167:2016

Dimensions: EN 12167:2016*		
Corner radii of bar		
Nominal thickness t (mm)	Radii of corners	
	Sharp max.	Rounded range
$3 \leq t \leq 6$	0,3	0,3 – 0,5
$6 < t \leq 10$	0,4	0,4 – 0,8
$10 < t \leq 18$	0,5	0,5 – 1,2
$18 < t \leq 30$	0,6	0,6 – 1,8
$30 < t \leq 40$	0,7	0,7 – 2,8
$40 < t \leq 60$	0,8	0,8 – 4,0

NOTE: A bar having rounded corners of radius greater than those covered by this table is considered to be a profile

* Values are referred from Table 21 of EN 12167:2016

Tolerances for Rods of CC483K

Dimensions: EN 12163:2024*

Dimensional tolerances for rod

Nominal diameter or width across-flats	Tolerances	
	Class A	Class B
$1,6 \leq d/w \leq 3$	$\pm 0,10$	$\pm 0,05$
$3 < d/w \leq 6$	$\pm 0,15$	$\pm 0,08$
$6 < d/w \leq 10$	$\pm 0,20$	$\pm 0,11$
$10 < d/w \leq 18$	$\pm 0,25$	$\pm 0,14$
$18 < d/w \leq 30$	$\pm 0,30$	$\pm 0,17$
$30 < d/w \leq 50$	$\pm 0,60$	$\pm 0,20$
$50 < d/w \leq 80$	$\pm 0,70$	$\pm 0,37$

* Values are referred from Table 17 of EN 12163:2024

Dimensions: EN 12163:2024*

Tolerances on straightness of rod

Nominal diameter or width across-flats	Maximum deviation from straightness (See Figure 1 in EN 12163:2024)	
	h_2 depth of arch in any length l_2 of 400 mm	h_1 depth of arch in any length l_1 of 1000 mm
$10 \leq d/w \leq 50$	2,5	6,0

* Values are referred from Table 18 of EN 12163:2024

Dimensions: EN 12163:2024*

Corner radii for square and polygonal rod

Nominal width across-flats	Radii for sharp and rounded corners	
	Sharp max.	Rounded range
$1,6 \leq w \leq 3$	0,2	0,2 – 0,3
$3 < w \leq 6$	0,3	0,3 – 0,5
$6 < w \leq 10$	0,4	0,4 – 0,8
$10 < w \leq 18$	0,5	0,5 – 1,2
$18 < w \leq 30$	0,6	0,6 – 1,8
$30 < w \leq 50$	0,7	0,7 – 2,8
$50 < w \leq 80$	0,8	0,8 – 4,0

* Values are referred from Table 19 of EN 12163:2024

Dimensions: EN 12163:2024*

Maximum twist of square and polygonal rod

Nominal width across-flats w	Maximum permitted twist V in any 1 m length of rod
$10 \leq w \leq 18$	2,0
$18 < w \leq 30$	3,0
$30 < w \leq 60$	4,0

* Values are referred from Table 20 of EN 12163:2024

Dimensions: EN 12163:2024*

Sampling rate

Nominal width across-flats w (mm)	Mass of inspection lot for one test sample kg
$w \leq 25$	≤ 1000
$25 < w$	≤ 2000

* Values are referred from Table 21 of EN 12163:2024